


# Test Report 3255192.

## Introduction.

This report has been prepared by D. Key and relates to the activity detailed below:

Job/Registration Details		Client Details
<b>Job number:</b>	<b>3255192</b>	
Job type:	Testing samples submitted	
Start Date:	29 July 2020	
Test type:	Type	
Sample ID:	10191380	
<b>Registration:</b>	<b>CE 732249</b>	
Scheme:	Negative Pressure RPE	
Protocol:	PP123	
Scheme Manager:	Nathan Shipley	

The report has been approved for issue by T Wicksey – Senior Test Engineer

Approved For Issue	
	Issue Date: 22 September 2020

## Objectives.

This is an independent Type Test evaluation to BS EN 149:2001+A1:2009

## Product Scope.

Respiratory protective device- Filtering half masks to protect against particles.

## Report Summary.

The samples were received on 1 July 2020 and the testing was started on 29 July 2020.

The samples submitted complied with the requirements of the test work conducted.

## Test Samples.

Sample ID	ER Number	Description
1 to 40	10191380	YQHM201 (Hungary) FFP2 NR

## Description of Test Samples.

Sample Description
Vertical fold flat mask without exhalation valve, featuring elastic earloops welded to the facepiece.

# Test Requirements.

## BS EN 149:2001 + A1:2009

Respiratory protective devices - Filtering half masks to protect against particles.

CLAUSE	REQUIREMENTS	ASSESSMENT
<b>7</b>	<b>Requirements</b>	-
<b>7.1</b>	<b>General</b>	-
<b>7.2</b>	<b>Nominal values and tolerances</b>	-
<b>7.3</b>	<b>Visual Inspection</b>	Pass (1)
<b>7.4</b>	<b>Packaging</b>	N/T (1)
<b>7.5</b>	<b>Material</b>	Pass
<b>7.6</b>	<b>Cleaning and disinfecting</b>	N/A (2)
<b>7.7</b>	<b>Practical performance</b>	Pass
<b>7.8</b>	<b>Finish of parts</b>	Pass
<b>7.9</b>	<b>Leakage</b>	-
7.9.1	Total inward leakage	Pass
7.9.2	Penetration of filter material	Pass
<b>7.10</b>	<b>Compatibility with skin</b>	Pass
<b>7.11</b>	<b>Flammability</b>	Pass
<b>7.12</b>	<b>Carbon dioxide content of inhalation air</b>	Pass
<b>7.13</b>	<b>Head harness</b>	Pass
<b>7.14</b>	<b>Field of vision</b>	Pass
<b>7.15</b>	<b>Exhalation valves</b>	Pass
<b>7.16</b>	<b>Breathing resistance</b>	Pass
<b>7.17</b>	<b>Clogging</b>	N/T (3)
<b>7.18</b>	<b>Demountable parts</b>	N/A (3)
<b>9</b>	<b>Marking</b>	N/T (1)
<b>10</b>	<b>Information to be supplied by the manufacturer</b>	N/T (1)
<b>Appendix A - Test Panel Data</b>		
<b>Product Photographs</b>		

- (1) Packaging, Marking and Information not assessed as requested by BSI Product Certification
- (2) Single use mask
- (3) Not a design feature of this product

## Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass\*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail\*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested

N/A: Not Applicable

AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear

FT: Flow Tested

MS: Mechanical strength

MMDF: Manufacturer's Minimum Design Flow

## Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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Opinions and Interpretations expressed herein are outside the scope of our UKAS accreditation.

Unless otherwise stated, any results not obtained from testing in a BSI laboratory are outside the scope of our UKAS accreditation.

# Test Results.

**BS EN 149:2001 + A1:2009**

Respiratory protective devices - Filtering half masks to protect against particles.

CLAUSE	REQUIREMENTS	ASSESSMENT
<b>7.1</b>	<b>General</b> In all tests all samples shall meet the requirements.	-
<b>7.2</b>	<b>Nominal values and tolerances</b> Unless otherwise specified, the values stated in this European Standard are expressed as nominal values. Except for temperature limits, values, which are not stated as maxima or minima, shall be subject to a tolerance of $\pm 5\%$ . Unless otherwise specified, the ambient temperature for testing shall be $(16 - 32) ^\circ\text{C}$ , and the temperature limits shall be subject to an accuracy of $\pm 1^\circ\text{C}$ .	-
<b>7.3</b>	<b>Visual Inspection</b> The visual inspection shall also include the marking and the information supplied by the manufacturer.	Pass (1)
<b>7.5</b>	<b>Material</b> Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used. After undergoing the conditioning described in clause 8.3.1 of the standard none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps. Three particle filtering half masks shall be tested. When conditioned in accordance with 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse. Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer. Testing shall be done in accordance with 8.2.	Pass       Pass  Pass  Pass

(1) Marking and user information were not assessed as requested by BSI Product Certification

## Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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### 7.7 Practical performance

The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.

Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.

Pass  
See Table A

Testing shall be done in accordance with 8.4.

**Table A:** Practical performance

Test candidate	Sample	Comments				Assessment
		Head harness comfort	Security of fastenings	Field of vision	Any other comments	
JS2	1 AR	OK	OK	OK	None	Pass
JW1	2 AR	OK	OK	OK	None	Pass

### 7.8 Finish of parts

Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.

Pass

Testing shall be done in accordance with 8.2.

# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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## 7.9 Leakage

### 7.9.1 Total inward leakage

The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected.

The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve fitted) and filter penetration.

For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than

25% for FFP1

11% for FFP2

5% for FFP3

and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than

22% for FFP1

8% for FFP2

2% for FFP3

Pass  
See Table B

Testing shall be done in accordance with 8.5.

**Table B:** Clause 7.9.1 - Total inward leakage.

Test candidate	Sample	Pre-test condition	Inward leakage (%).					
			A	B	C	D	E	Average
			Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking	
AH1	3	AR	4.2562	4.5763	3.9859	5.9947	3.2453	4.4113
LM2	4	AR	0.9974	0.2950	0.9232	1.7046	0.7321	0.9304
GR1	5	AR	6.9880	6.6317	8.8874	2.5388	10.6201	7.1332
CB1	6	AR	3.8378	4.4781	4.2140	3.1090	3.9034	3.9085
PM1	7	AR	0.6259	0.7231	0.7797	0.5305	1.0385	0.7395
SI1	8	TC	5.5748	8.0154	8.6827	4.0783	5.2070	6.3116
JS3	9	TC	3.1329	6.3881	7.7917	3.3531	7.2658	5.5863
JB2	10	TC	1.2842	1.6993	1.6470	0.9128	2.8189	1.6724
JA1	11	TC	3.5964	3.8369	3.7975	3.6537	4.1012	3.7971
MM2	12	TC	0.4344	1.0442	3.2037	2.4451	1.3757	1.7006



# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
7.9.2	<p>Penetration of filter material</p> <p>The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1</p> <p>A total of 9 samples of particle filtering half masks shall be tested for each aerosol. Testing in accordance with 8.11 using the Penetration test according to EN 13274-7, shall be performed on:</p> <ul style="list-style-type: none"> <li>3 samples as received,</li> <li>3 samples after the simulated wearing treatment described in 8.3.1.</li> </ul> <p>Testing in accordance with 8.11 using the Exposure test with a specified mass of test aerosol of 120 mg, and for particle filtering devices claimed to be re-usable additionally the Storage test, according to EN 13274-7, shall be performed:</p> <p>for non-re-usable devices on:</p> <ul style="list-style-type: none"> <li>3 samples after the test for mechanical strength in accordance with 8.3.3 followed by temperature conditioning in accordance with 8.3.2.</li> </ul> <p>for re-usable devices on:</p> <ul style="list-style-type: none"> <li>3 samples after the test for mechanical strength in accordance with 8.3.3 followed by temperature conditioning in accordance with 8.3.2 and followed by one cleaning and disinfecting cycle according to the manufacturer's instruction.</li> </ul>	<p>Pass See Tables C and D</p> <p>Pass See Table E and F</p> <p>N/A (1)</p>

**Table C:** Clause 8.11 - Sodium Chloride penetration test.

Sample	Pre-test condition	Continuous flow (l/min)	Penetration (%)	
			Limit	Measured
13	AR	95	6.0	0.1612
14	AR	95	6.0	0.1503
15	AR	95	6.0	0.1545
16	SW	95	6.0	0.2447
17	SW	95	6.0	0.1570
18	SW	95	6.0	0.3358

**Table D:** Clause 8.11 - Paraffin oil penetration test.

Sample	Pre-test condition	Continuous flow (l/min)	Penetration (%)	
			Limit	Measured
19b	AR	95	6.0	1.3815
20b	AR	95	6.0	1.1520
21b	AR	95	6.0	1.2730
22a	SW	95	6.0	1.4590
23a	SW	95	6.0	1.2850
24a	SW	95	6.0	2.1985

(1) Not a design feature of this product.

## Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2 Penetration of filter material (continued)

**Table E:** Clause 8.11. Exposure test Sodium Chloride.

	Sample 28 MS TC	Sample 29 MS TC	Sample 30 MS TC
Flow through filter	95 l/min		
Elapsed time (minutes)	Measured penetration % (Maximum permitted penetration 6.0 %)		
5	0.718965 (1)	0.433305	0.363211
10	0.650040	0.482233	0.391138
15	0.598326	0.495668	0.407387
20	0.515494	0.480607 (1)	0.397214 (1)
25	0.416635	0.439253	0.355282
30	0.323170	0.378955	0.311369
35	-	0.310208	0.254833
40	-	0.235373	0.186605
Result	Pass	Pass	Pass

- (1) The reading at which 5 subsequent sampling intervals showed a declining filter penetration. The testing was terminated without the 120mg exposure limit being reached, as permitted by BS EN 13274-7: 2008.

# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2 Penetration of filter material (continued)

**Table F:** Clause 8.11 Paraffin oil exposure test.

	Sample 25 MS TC	Sample 26 MS TC	Sample 27 MS TC
Flow through filter	95 l/min		
Elapsed time (minutes)	Measured penetration % (Maximum permitted penetration 6.0 %)		
3	1.6490	1.6585	2.7680
5	1.6735	1.6765	2.8125
10	1.7855	1.7945	2.8960
15	1.8805	1.8660	2.9765
20	1.9500	1.9130	3.0570
25	2.0290	2.0070	3.1625
30	2.1075	2.0690	3.2810
35	2.1745	2.1410	3.3415
40	2.2700	2.2125	3.4250
45	2.3495	2.2600	3.5885
50	2.4430	2.3535	3.5395
55	2.4965	2.4225	3.6900
60	2.5860	2.4760	3.7605
(1)	2.6035	2.5025	3.8215
Result	Pass	Pass	Pass

(1) A loading of 120 mg was achieved after a period of 63 minutes, 10 seconds had elapsed.

## Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT																
7.10	<p><b>Compatibility with skin</b></p> <p>Materials that may come into contact with the wearer’s skin shall not be known to be likely to cause irritation or any other adverse effect to health.</p> <p>Testing shall be done in accordance with 8.4 and 8.5.</p>	Pass																
7.11	<p><b>Flammability</b></p> <p>The material used shall not present a danger for the wearer and shall not be of a highly flammable nature.</p> <p>When tested, the particle filtering half mask shall not burn or not continue to burn for more than 5 seconds after removal from the flame.</p> <p>The particle filtering half mask does not have to be usable after the test.</p> <p>Testing shall be done in accordance with 8.6.</p> <p><b>Table G:</b> Clause 8.6 – Flammability.</p> <table><tr><th>Sample</th><th>Area exposed</th><th>Comments</th></tr><tr><td>34 AR</td><td>Noseband, seam, filter material</td><td>Did not ignite.</td></tr><tr><td>35 AR</td><td>Earloops</td><td>Did not ignite.</td></tr><tr><td>36 TC</td><td>Noseband, seam, filter material</td><td>Did not ignite.</td></tr><tr><td>37 TC</td><td>Earloops</td><td>Did not ignite.</td></tr></table>	Sample	Area exposed	Comments	34 AR	Noseband, seam, filter material	Did not ignite.	35 AR	Earloops	Did not ignite.	36 TC	Noseband, seam, filter material	Did not ignite.	37 TC	Earloops	Did not ignite.	Pass See Table G	
Sample	Area exposed	Comments																
34 AR	Noseband, seam, filter material	Did not ignite.																
35 AR	Earloops	Did not ignite.																
36 TC	Noseband, seam, filter material	Did not ignite.																
37 TC	Earloops	Did not ignite.																
7.12	<p><b>Carbon dioxide content of inhalation air</b></p> <p>The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).</p> <p>Testing shall be done in accordance with 8.7.</p> <p><b>Table H:</b> Clause 8.7 - Carbon Dioxide content of the inhalation air.</p> <table><tr><th>Sample</th><th>Pre-test condition</th><th>Limit (%)</th><th>Measured (%)</th></tr><tr><td>38</td><td>AR</td><td>1.0</td><td>0.44</td></tr><tr><td>39</td><td>AR</td><td>1.0</td><td>0.44</td></tr><tr><td>40</td><td>AR</td><td>1.0</td><td>0.49</td></tr></table>	Sample	Pre-test condition	Limit (%)	Measured (%)	38	AR	1.0	0.44	39	AR	1.0	0.44	40	AR	1.0	0.49	Pass See Table H
Sample	Pre-test condition	Limit (%)	Measured (%)															
38	AR	1.0	0.44															
39	AR	1.0	0.44															
40	AR	1.0	0.49															
7.13	<p><b>Head harness</b></p> <p>The head harness shall be designed so that the particle filtering half mask can be donned and removed easily.</p> <p>The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device.</p> <p>Testing shall be done in accordance with 8.4 and 8.5.</p>	Pass																
7.14	<p><b>Field of vision</b></p> <p>The field of vision is acceptable if determined so in practical performance tests.</p> <p>Testing shall be done in accordance with 8.4.</p>	Pass																

# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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## 7.16 Breathing resistance

The breathing resistances apply to valved and valveless particle filtering half masks and shall meet the requirements of Table 2.

Testing shall be done in accordance with 8.9.

A total of 9 valveless particle filtering half masks shall be tested:

3 as received, 3 after temperature conditioning in accordance with 8.3.2 and 3 after the test for simulated wearing in accordance with 8.3.1.

Testing shall be done in accordance with 8.9.

A total of 12 valved particle filtering half masks shall be tested: 3 as received, 3 after temperature conditioning in accordance with 8.3.2, 3 after the test for simulated wearing in accordance with 8.3.1, and 3 after the flow conditioning in accordance with 8.3.4.

Testing shall be done in accordance with 8.9.

**Table J:** Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow.

Sample	Pre-test condition	Flow (l/min)	Limit (mbar)	Measured (mbar)
13	AR	30	0.7	0.41
14	AR	30	0.7	0.38
15	AR	30	0.7	0.41
16	SW	30	0.7	0.37
17	SW	30	0.7	0.35
18	SW	30	0.7	0.37
31	TC	30	0.7	0.35
32	TC	30	0.7	0.33
33	TC	30	0.7	0.35

Pass  
See Tables J, K  
and L

N/A (1)

(1) Not a design feature of this product

# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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## 7.16 Breathing resistance (continued)

**Table K:** Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow.

Sample	Pre-test condition	Flow (l/min)	Limit (mbar)	Measured (mbar)
13	AR	95	2.4	1.26
14	AR	95	2.4	1.18
15	AR	95	2.4	1.23
16	SW	95	2.4	1.15
17	SW	95	2.4	1.10
18	SW	95	2.4	1.14
31	TC	95	2.4	1.08
32	TC	95	2.4	1.03
33	TC	95	2.4	1.07

**Table L:** Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow, measured in five orientations with the highest value recorded.

Sample	Pre-test condition	Flow (l/min)	Limit (mbar)	Measured (mbar)
13	AR	160	3.0	2.03
14	AR	160	3.0	1.93
15	AR	160	3.0	1.99
16	SW	160	3.0	1.84
17	SW	160	3.0	1.71
18	SW	160	3.0	1.84
31	TC	160	3.0	1.74
32	TC	160	3.0	1.71
33	TC	160	3.0	1.69

## Appendix A. – Test Panel Data

Test Candidate	Facial Dimensions (mm)					Gender
	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	
JW1	116	126	122	48	570	Male
JS3	126	134	124	49	600	Male
AH1	108	124	130	46	570	Male
JS2	126	142	125	57	575	Male
LM2	110	148	125	47	567	Male
CB1	117	147	130	57	566	Male
MM2	119	150	115	53	595	Male
GR1	124	145	126	49	590	Male
PM1	118	154	139	50	596	Male
SI1	121	135	142	48	575	Male
JB2	111	135	118	52	550	Male
JA1	117	134	129	49	565	Male

Note: All candidates were clean shaven

## Product photographs.



Front view



Side view



Inside view



Markings

\*\*\* End of Report \*\*\*